













Sahlen's Six Hours of the Glen **Watkins Glen International** June 22 - 25, 2023

Provisional Schedule

Registration Hours

Wed., 6/21 9:00am -5:00pm Thu., 6/22 Fri., 6/23 6:00am - 5:00pm 7:00am - 5:00pm Sat., 6/24 Sun., 6/25 7:00am - 5:00pm 7:00am - 12:00pm

Registration Location: Track Registration Bldg, Gate 4A across

Inspection: IMSA WeatherTech SportsCar Championship

Safety Inspection(GTP by Appt): Thur., 6/22 1:00 pm - 6:0 1:00 pm - 6:00 pm

Safety Inspection:

9:00 am - 1:00 pm Fri., 6/23

Technical Inspection Hours:

Fri., 6/23 Sat., 6/24 2:00 pm - 6:45 pm 7:00 am - 12:30 pm 5:00 pm - 6:00 pm 7:00 am - 9:00 am Sat., 6/24 Sun., 6/25

Inspection: IMSA Michelin Pilot Challenge

Safety Inspection (By Appointment):
Thu., 6/22 10:00 am - 12:30 pm
IMSA Pilot Challenge Series Tech Tent

<u>Technical Inspection Hours:</u> Thu., 6/22 1:30 pm 1:30 pm - 6:00 pm Fri., 6/23 Fri., 6/23 8:00 am - 11:30 am 12:30 pm - 3:00 pm Sat., 6/24 9:00 am - 11:30 am Sat., 6/24 12:30 pm - 2:00 pm

Inspection: Lamborghini Super **Trofeo**

 Safety/Tech. Inspection (By Appt.):

 Wed., 6/21
 5:00 pm - 7:30 pm

 Thu., 6/22
 7:30 am - 9:30 am

Technical Inspection Hours:

10:00 am -12:00 pm Thu., 6/22 1:00 pm - 5:00 pm 7:30 am - 10:00 am Thu., 6/22 Fri., 6/23 Fri., 6/23 1:00 pm - 2:00 pm 8:00 am - 11:00 am Sat., 6/24









Inspection: Porsche Carrera Cup North America

Safety Inspection (By Appointment) Wed, 6/21 4:00 pm - 8:00 p 8:00 pm

Technical Inspection Hours:

Thu., 6/22	7:30 am -	12:00 pm
Thu., 6/22	1:00 pm -	5:30 pm
Fri., 6/23	7:00 am -	8:30 am
Fri., 6/23	12:00 pm -	5:30 pm
Sat., 6/24	9:00 am -	12:00 pm

Inspection: Idemitsu Mazda MX-5 Cup Presented By BFGoodrich

Safety Inspection (By Appointment): 1:00 pm - 5:00 pm Mazda MX-5 Cup Series Trailer Tech Operations

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Thu.,	6/22	8:00 am -	8:45 am
Thu.,	6/22	10:00 am -	
Thu.,		1:45 pm -	
Tire So	canning on Grid pri	or to Qualifying	9
Fri.,	6/23	10:30 am -	11:30 am
Fri.,	6/23	2:30 pm -	4:30 pm
Sat.,			tment Only
Tire So	canning on Grid pri	or to Race #2	

Briefings: IMSA WeatherTech SportsCar Championship

Drivers & Team Managers Link to online briefing to be provided.

HV Operating Protocol Review,

8:00 am Team Manager Briefing

12:30 pm

Driver & Team Manager Briefing 3:00 pm Sat., 6/24

Track Meeting Room, top floor Media

Briefings: IMSA Michelin Pilot Challenge

Drivers & Team Managers Link to online briefing to be provided.

Team Manager Briefing Thu., 6/22 11:00 am

Driver & Team Manager Briefing 10:30 am

Track Meeting Room, top floor Media

Briefings: Lamborghini Super Trofeo

Drivers & Team Managers Link to online briefing to be provided.

Team Manager Briefing

Thu., 6/22 9:30 am

<u>Driver & Team Manager Briefing</u> Fri., 6/23 11:3 11:30 am

Track Meeting Room, top floor Media

Briefings: Porsche Carrera Cup North America

Drivers & Team Managers

Link to online briefing to be provided.

Team Manager Briefing

Wed., 6/21 4:00 pm

Driver & Team Manager Briefing
10:45 am

Track Meeting Room, top floor Media

Briefings: Idemitsu Mazda MX-5 Cup Presented By BFGoodrich

Drivers & Team Managers

Link to online briefing to be provided.

Team Manager Briefing

Wed., 6/21

Driver & Team Manager Briefing <u>1</u>0.00 am Fri 6/23

Track Meeting Room, top floor Media

Infield Care Center Hours

Thu., 6/22 8:00am - 5:00pm Fri., 6/23 Sat., 6/24 7:30am - 7:00pm 7:30am - 8:00pm Sun., 6/25 7:30am - 6:00pm Outside of these hours call 911

Series Listing:

IMSA WeatherTech SportsCar Championship (WeatherTech Championship) (GTP/LMP2/LMP3/GTD PRO/GTD)

IMSA MICHELIN PILOT CHALLENGE (MICHELIN CHALLENGE)

LAMBORGHINI SUPER TROFEO SERIES (LAMBORGHINI SUPER TROFEO)

PORSCHE CARRERA CUP NORTH AMERICA (PORSCHE CARRERA CUP)

IDEMITSU MAZDA MX-5 CUP PRESENTED BY BFGOODRICH (MAZDA MX-5)

Sunday, June 18, 2023

On-track activity (hot track) 7:00 am - 7:00 pm 5:00 pm IMSA Transporters park in Paddock

Monday, June 19, 2023

IMSA set up in Paddock 7:30 am

8:00 am - 7:00 pm T&S and TV cabling access on-track (cold track)

Tuesday, June 20, 2023

IMSA set up in Paddock 7:30 am

8:00 am -7:00 pm T&S and TV cabling access on-track (cold track) 11:00 am - 1:30 pm Tire and Fuel Suppliers Load-In, per IMSA Logistics 3:00 pm Industry Support Load-In, per IMSA Logistics

Wednesday, June 21, 2023

IMSA set up 7:00 am

8:00 am -7:00 pm T&S and TV cabling access on-track (cold track) 11:00 am MAZDA MX-5 COMPETITOR TRANSPORTER LOAD-IN

1:00 pm PORSCHE CARRERA CUP COMPETITOR TRANSPORTER LOAD-IN / MUST NOT OPEN UNTIL 2:00 PM, OR UNTIL AFTER ALL

TRANSPORTERS ARE PARKED IF LOAD-IN RUNS LONGER THAN 2:00 PM

2:30 pm LAMBORGHINI SUPER TROFEO COMPETITOR TRANSPORTER LOAD-IN - MUST NOT OPEN/UNLOAD UNTIL NOTIFIED BY IMSA

WeatherTech Championship GTP Transporter Load-In (per IMSA Logistics) 4:00 pm 5:00 pm -TRACK WALK For Credential Holders - Walk Only (Must not embark after 5:45 pm) 6:30 pm









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Thursday, June 22, 2023
                           IMSA T&S Transponder Checks / TV cabling / Track Inspection / Signage
 6:00 am - 8:45 am
 7:00 am
                            MICHELIN CHALLENGE COMPETITOR TRANSPORTER LOAD-IN (per IMSA Logistics). Teams must not open/unload
                            transporters until notified by IMSA Officials. After such notification, pit equipment may be moved to pit lane but must
                           remain 36" from pit wall until notified by IMSA Officials that pit equipment setup may commence.
 8:00 am
                            WeatherTech Championship - GTP - Open Transporters - Pit lane equipment set up may commence except as
                            restricted, See SR
 9:05 am - 9:45 am
                            PRACTICE #1 - MAZDA MX-5
10:00 am - 10:30 am
                            PRACTICE #1 - PORSCHE CARRERA CUP
10:00 am - 12:30 pm
                            MICHELIN CHALLENGE PRE-EVENT SAFETY INSPECTION
10:45 am - 11:30 am
                            PRACTICE #1 - LAMBORGHINI SUPER TROFEO
11:00 am
                            MICHELIN CHALLENGE TEAM MANAGER BRIEFING - TRACK MEETING ROOM
11:30 am - 1:00 pm
                           Lunch
11:35 pm - 12:55 pm
                            T&S and TV cabling access to track
11:40 am - 12:20 pm
                            Media on-track static activity (cold track)
1:00 pm - 6:00 pm
1:00 pm - 1:30 pm
                            WeatherTech Championship Safety and Technical Inspection - GTP Only (By Appointment)
                            PRACTICE #2 - MAZDA MX-5
 1:45 pm - 2:25 pm
                            PRACTICE #2 - PORSCHE CARRERA CUP
 2:40 pm - 3:25 pm
                            PRACTICE #2 - LAMBORGHINI SUPER TROFEO
 3:40 pm - 4:40 pm
                            PRACTICE #1 - MICHELIN CHALLENGE
                            MICHELIN CHALLENGE - PIT LANE AUTONOMOUS FUEL RIG REFUELING (REMOVE ALL PIT EQUIPMENT AFTER, SEE SR)
 4:45 pm - 6:45 pm
 5:00 pm - 7:00 pm
                            TRACK WALK For Credential Holders - Walk Only (Must not embark after 4:45 pm)
 5:00 pm
                            WeatherTech Championship Non-GTP Transporter Load-In (per IMSA Logistics)
Friday, June 23, 2023
                            IMSA T&S Transponder Checks / TV cabling / Track Inspection / Signage
 6:00 am - 7:45 am
 7:55 am - CCL
                            IMSA Course Clearance Lap
 8:00 am - 8:20 am
                            QUALIFYING - MAZDA MX-5
 8:00 am
                            WeatherTech Championship - Non-GTP - Open Transporters - Pit lane equipment set up may commence except
                            as restricted. See SR
 8:00 am
                            WeatherTech Championship HV Operating Protocol Review - Track Meeting Room, See SR
 8:20 am
                            FALSE GRID CLOSED - PORSCHE CARRERA CUP
 8:30 am - CCL
                            IMSA Course Clearance Lap
                            QUALIFYING - PORSCHE CARRERA CUP
 8:35 am - 9:05 am
 9:00 am - 1:00 pm
                            WeatherTech Championship Safety Inspection Non-GTP
 9:15 am - CCL
                            IMSA Course Clearance Lan
 9:20 am - 9:35 am
                            QUALIFYING #1 - LAMBORGHINI SUPER TROFEO
9:40 am - 9:55 am
                            QUALIFYING #2 - LAMBORGHINI SUPER TROFEO
10:05 am - CCL
                            IMSA Course Clearance Lap
10:10 am - 11:10 am
                            PRACTICE #2 - MICHELIN CHALLENGE
11:10 am - 12:20 am
                            Lunch
11:30 am - 11:50 am
11:50 am - 12:00 pm
                            Media on-track activity (hot track)
                            IMSA on-track activity (hot track)
12:15 pm - 12:20 pm
                            PRE-RACE - MAZDA MX-5
                            RACE #1 - MAZDA MX-5 - 45 MINUTES
12:20 pm - 1:05 pm
12:30 pm
                            WeatherTech Championship Team Manager Briefing - Track Meeting Room
12:45 pm - 1:45 pm
                            WeatherTech Championship Safety Inspection Non-GTP
12:55 pm
                            FALSE GRID CLOSED - PORSCHE CARRERA CUP
 1:20 pm - 1:25 pm
                            PRE-RACE - PORSCHE CARRERA CUP
 1:25 pm - 2:05 pm
                            RACE #1 - PORSCHE CARRERA CUP - 40 MINUTES
 2:20 pm - 2:25 pm
                            PRE-RACE - LAMBORGHINI SUPER TROFEO
 2:25 pm - 3:15 pm
                            RACE #1 - LAMBORGHINI SUPER TROFEO - 50 MINUTES
 3:30 pm - CCL
                           IMSA Course Clearance Lap
 3:35 pm - 3:50 pm
                            QUALIFYING - MICHELIN CHALLENGE TCR
 3:55 pm - 4:10 pm
                            QUALIFYING - MICHELIN CHALLENGE GS
 4:25 pm - CCL
                            IMSA Course Clearance Lap
                            Practice #1 - WeatherTech Championship (All Classes)
 4:30 pm - 6:00 pm
 6:10 pm -
           6:30 pm
                            Media on-track activity (hot track)
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6:30 pm - 6:50 pm





Lamborghini Car Corral Lap (Station 4) (IMSA)

Saturday, June 24, 2023

IMSA T&S Transponder Checks / TV cabling / Track Inspection / Signage 6:00 am - 7:45 am 7:55 am - CCL IMSA Course Clearance Lap 8:00 am - 9:45 am Practice #2 - WeatherTech Championship (Restricted As Below) 8:00 am - 9:30 am Practice #2 - WeatherTech Championship (GTD/LMP3/LMP2) 8:15 am - 9:45 am Practice #2 - WeatherTech Championship (GTD PRO/GTP) 10:00 am - 10:05 am PRE-RACE - MAZDA MX-5 10:05 am - 10:50 am RACE #2 - MAZDA MX-5 - 45 MINUTES 10:30 am MICHELIN CHALLENGE DRIVER AND TEAM MANAGER BRIEFING - TRACK MEETING ROOM 11:00 am - 12:00 pm Autograph Session - WeatherTech Championship - at Team Transporters in the Paddock 11:05 am - 11:10 am PRE-RACE - LAMBORGHINI SUPER TROFEO 11:10 am - 12:00 pm RACE #2 - LAMBORGHINI SUPER TROFEO - 50 MINUTES 11:50 am FALSE GRID CLOSED - PORSCHE CARRERA CUP 12:15 pm - 12:20 pm PRE-RACE - PORSCHE CARRERA CUP 12:20 pm - 1:00 pm RACE #2 - PORSCHE CARRERA CUP - 40 MINUTES 1:15 pm - CCL IMSA Course Clearance Lap 1:20 pm - 1:35 pm Qualifying - WeatherTech Championship (GTD/GTD PRO - Any Driver) 1:45 pm - 2:00 pm Qualifying - WeatherTech Championship (LMP2 - Bronze only/LMP3 - Silver <30/Bronze only) 2:10 pm - 2:30 pm Qualifying - WeatherTech Championship (GTP - Any Driver) 2:30 pm - 3:30 pm Lunch Break / Pre-Race 2:35 pm MICHELIN CHALLENGE - FUEL RIG INSPECTION (PIT BOX - MANDATORY) 2:35 pm - 2:55 pm Cadillac Car Corral Lap (IMSA) 2:45 pm - 3:25 pm PRE-RACE - OPEN GRID / FAN WALK - PIT LANE - MICHELIN CHALLENGE 3:00 pm WeatherTech Championship Driver & Team Manager Briefing - Track Meeting Room 3:00 pm - 3:30 pm IMSA Hot Lap Experience (by invitation only) 3:35 pm - 3:45 pm PRE-RACE - FORMATION LAPS - MICHELIN CHALLENGE

3:45 pm - 5:45 pm 5:50 pm - 6:10 pm RACE - SAHLENS 120 AT THE GLEN FOR THE IMSA MICHELIN PILOT CHALLENGE - 2 HOURS Porsche Car Corral Lap (Baker Gate) (IMSA)

6:10 pm - 6:30 pm TBD Car Corral Lap (IMSA)

Sunday, June 25, 2023

IMSA T&S Transponder Checks / TV cabling / Track Inspection / Signage 6:00 am - 7:45 am 7:00 am - 8:00 am Fuel Rig Inspection - WeatherTech Championship 7:55 am - CCL IMSA Course Clearance Lap 8:00 am - 8:20 am Warm Up - WeatherTech Championship (All Classes) Cars may remain in Pit Lane 8:30 am - 8:50 am IMSA on-track activity (hot track) 8:50 am - 9:10 am Corvette Car Corral Lap (Baker Gate) (IMSA) 9:20 am - 10:30 am WeatherTech Championship Pre-Race / Recon Lap / IMSA Hot Lap Experience (by invitation only) 9:35 am - 10:20 am WeatherTech Championship - Open Grid / Fan Walk - Pit Lane

10:30 am - 10:40 am WeatherTech Championship - Formation Laps

10:40 am - 4:40 pm Race - Sahlen's Six Hours of the Glen for the IMSA WeatherTech SportsCar Championship - 6 Hours







GENERAL

9.4.4 - **Event Facility:** Watkins Glen International Phone: 607-535-2486 2790 County Route 16 Fax: 607-535-8918

Watkins Glen, NY 14891

9.4.7 - Length of the Racetrack: 3.4 mile, 11-turn Road Course

9.4.9 - **Direction of the Race:** Clockwise 9.4.10 - **Pole Position:** On the Right

9.4.20 - Location of Race Control: Tower at Start/Finish, across from pit lane, Level 2

25.7 - Start Line: On the Front Straight
25.8 - Finish Line: On the Front Straight



IMSA WEATHERTECH SPORTSCAR CHAMPIONSHIP SUPPLEMENTARY REGULATIONS

ADDITIONAL REGULATIONS

9 - **EVENT:** The IMSA WeatherTech SportsCar Championship Race is listed on the Federation Internationale de

l'Automobile (FIA) international calendar as a Restricted Closed International Event sanctioned by IMSA and

held under the IMSA RULES.

9.4.3 - Name of the Event: Sahlen's Six Hours of the Glen

9.4.6 - Entries Closing: Tue., Jun. 6, 2023. Late entries per Art. 4.3.

9.4.11 - Number of Cars admitted

A. Practice sessions: 55 Maximum
B. Qualifying sessions: 55 Maximum
C. Race: 55 Maximum

9.4.13 - Impound: IMSA Paddock per the Technical Department

9.4.21 - Tire Allocation:

G.	ГР	LM	IP2	LMP3	GTD PRO	GTD
Event Allocation	Qualifying / Race	Event Allocation	Qualifying / Race	Event Allocation	Event Allocation	Event Allocation
10 sets	7 sets	10 sets	7 sets	10 sets	10 sets	10 sets
MHT	MHT	957E/958E	957E/958E	F-S8M/R-S9M	S9M	S9M

12.13 - Minimum Drive-Time: GTP/GTD PRO: Thirty (30) minutes

12.13 - Minimum Drive-Time: LMP2/LMP3 /GTD: One hour and Thirty minutes (1:30)

12.14 - Maximum Drive-Time: ALL: Four (4) hours

12.15 - Trueman/Akin Drive-Time: LMP2/GTD: One hour and Thirty minutes (1:30)

19 - Event Logistics: Exclusively under the direction of and assigned by IMSA. Refer to schedule for Series Paddock load-in times.

Teams and transporters late and/or not prepared for prompt load-in at specified time shall be loaded in at the end of load-in day or the following day and be subject to Paddock location reassignment which may be unfavorable. Delayed Teams must contact IMSA Logistics immediately and no later than two (2) hours prior to

the specified load-in time.

Pre-Staging: Pre-staging is available Mon., Jun. 19 beginning at 12:00 noon (please do not arrive prior). Pre-staging is

located in Lot 3 at Old Bronson Hill Road.

Staging (GTP): Staging to enter the Paddock is Wed., Jun. 21 from Lot 3. Transporters must be in the staging area no later

than one (1) hour prior to the scheduled load-in time of 4:00 pm on Wed., Jun. 21. All transporters must stage at

the designated location.

Staging (non-GTP): Staging to enter the Paddock is Thu., Jun. 22 from Lot 3. Transporters must be in the staging area no later than

one (1) hour prior to the scheduled load-in time of 5:00 pm on Thu., Jun. 22. All transporters must stage at the

designated location.

Load-In (GTP): Transporter drivers must be at their trucks and monitoring CB channel 40 no later than (30) thirty minutes prior

to the scheduled load-in time of 4:00 pm on Wed., Jun. 21. Transporter drivers must have proper credentials for

Paddock access.

Load-In (non-GTP): Transporter drivers must be at their trucks and monitoring CB channel 40 no later than (30) thirty minutes prior

to the scheduled load-in time of 5:00 pm on Thu., Jun. 22.

@IMSA

@IMSA_Racing

IMSA Official



Load-Out: Transporters must not move in Paddock until 6:30 pm, Sun., Jun. 25. Any prior movement is subject to

penalty. All transporters must vacate Paddock by 10:00 pm, Sun., Jun. 25.

20 - Pit Set Up Restrictions: IWSC Pit Lane Setup must cease activity from 15 minutes prior until 15 minutes after IMPC on-track activity.

22.3.12.A - Barometric Table:

Session	Barometer Reading / RCNS Notification	Enforcement Time
Practice (all)	5 minutes prior to Green Flag	Green Flag
Qualifying	5 minutes prior to Green Flag	Green Flag
Race Start	30 minutes prior to Formation Laps	Green Flag
Race Updates	IMEC Points Intervals	5 minutes after IMEC Points Intervals

^{*} IMEC Points Intervals as defined in Attachment 6.3.2, excluding race finish



IMSA MICHELIN PILOT CHALLENGE SUPPLEMENTARY REGULATIONS

ADDITIONAL REGULATIONS

9 - EVENT: The IMSA Michelin Pilot Challenge at Watkins Glen International is sanctioned by IMSA and held under the

IMSA RULES.

9.4.3 - Name of the Event: Sahlens 120 At The Glen

9.4.6 - Entries Closing: Tue, Jun. 6, 2023. Late entries per Art. 4.3.

9.4.11 - Number of Cars admitted

A. Practice sessions: 60 Maximum
B. Qualifying sessions: 60 Maximum
C. Race: 60 Maximum

9.4.13 - Impound: IMSA Challenge / Single-Make Series Trailer in the Paddock per the Technical Department.

9.4.21 - **Tire Allocation:** GS: 5 sets - S9M (27/65 18 application must use S9M+ specification)

TCR: 4 sets - S9M+

12.13 - Minimum Drive-Time: Forty (40) minutes12.14 - Maximum Drive-Time: Eighty (80) minutes

19 - Event Logistics: Exclusively under the direction of and assigned by IMSA. Refer to schedule for Series Paddock load-in times.

Teams and transporters late and/or not prepared for prompt load-in at specified time shall be loaded in at the end of load-in day or the following day and be subject to Paddock location reassignment which may be unfavorable. Delayed Teams must contact IMSA Logistics immediately and no later than two (2) hours prior to

the specified load-in time.

Pre-Staging: Pre-staging is available Mon., Jun. 19 beginning at 12:00 noon (please do not arrive prior). Pre-staging is

located in Lot 3 at Old Bronson Hill Road.

Staging: Staging to enter the Paddock is Thu., Jun. 22 from Lot 3. Transporters must be in the staging area no later than

one (1) hour prior to the scheduled load-in time of 7:00 am on Thu., Jun. 22. All transporters must stage at the

designated location.

Load-In: Transporter drivers must be at their trucks and monitoring CB channel 40 no later than (30) thirty minutes prior

to the scheduled load-in time of 7:00 am on Thu., Jun. 22. Transporter drivers must have proper credentials for

Paddock access.

Load-Out: Transporters must not move in Paddock until 8:00 pm, Sat., Jun. 24. Any prior movement is subject to penalty.

Transporters that do not depart Sat. must stay in place until 6:30 pm Sun., Jun. 25. All transporters must vacate

Paddock by 10:00 pm Sun., Jun. 25.

Refueling Session: Pit Lane refueling session from the autonomous rig. Teams may pump out fuel from Cars between fuel drops in

the pit lane. Any refueling must respect the refueling regulations and crew members must be properly

attired. Refueling only. Pit stop practice, Driver changes and/or tire changes, etc. prohibited.









LAMBORGHINI SUPER TROFEO SUPPLEMENTARY REGULATIONS

ADDITIONAL REGULATIONS

9 - **EVENT**: Rounds 5 and 6 of the Lamborghini Super Trofeo at Watkins Glen International are sanctioned by IMSA and

held under the IMSA RULES.

9.4.11 - Number of Cars admitted

A. Practice sessions: 35 Maximum
B. Qualifying sessions: 35 Maximum
C. Race: 35 Maximum
35 Maximum

9.4.13 - Impound: IMSA Challenge / Single-Make Series Trailer in the Paddock per the Technical Department.

19 - Event Logistics: Exclusively under the direction of and assigned by IMSA. Refer to schedule for Series Paddock load-in times. Teams and transporters late and/or not prepared for prompt load-in at specified time shall be loaded in at the

eams and transporters late and/or not prepared for prompt load-in at specified time shall be loaded in at the end of load-in day or the following day and be subject to Paddock location reassignment which may be unfavorable. Delayed Teams must contact IMSA Logistics immediately and no later than two (2) hours prior to

the specified load-in time.

Pre-Staging: Pre-staging is available Mon., Jun. 19 beginning at 12:00 noon (please do not arrive prior). Pre-staging is

located in Lot 3 at Old Bronson Hill Road.

Staging: Staging to enter the Paddock is Wed., Jun. 21 from Lot 3. Transporters must be in the staging area no later

than one (1) hour prior to the scheduled load-in time of 2:30 pm on Wed., Jun. 21. All transporters must stage at

the designated location.

Load-In: Transporter drivers must be at their trucks and monitoring CB channel 40 no later than (30) thirty minutes prior

to the scheduled load-in time of 2:30 pm on Wed., Jun. 21. Transporter drivers must have proper credentials for

Paddock access.

Load-Out: Transporters must not move in Paddock until 8:00 pm, Sat., Jun. 24. Any prior movement is subject to

penalty. All transporters must vacate Paddock by 12:00 am (midnight), Sat., Jun. 24.

Pit Lane Distance: 19,533 inches

Obligatory Pit Stop Time: 120 seconds - Two, (2) Drivers

123 seconds - Solo, (1) Driver



PORSCHE CARRERA CUP NORTH AMERICA SUPPLEMENTARY REGULATIONS

ADDITIONAL REGULATIONS

9 - EVENT: Rounds 7 and 8 of the Porsche Carrera Cup North America at Watkins Glen International are sanctioned by

IMSA and held under the IMSA RULES.

9.4.6 - Entries Closing: Tue., Jun. 6, 2023. Late entries per Art. 4.3.

9.4.11 - Number of Cars admitted

B. Qualifying sessions: 50 Maximum 50 Maximum 50 Maximum 50 Maximum 50 Maximum

9.4.13 - Impound: IMSA Challenge / Single-Make Series Trailer in the Paddock per the Technical Department.

19 - Event Logistics: Exclusively under the direction of and assigned by IMSA. Refer to schedule for Series Paddock load-in times.

Teams and transporters late and/or not prepared for prompt load-in at specified time shall be loaded in at the end of load-in day or the following day and be subject to Paddock location reassignment which may be unfavorable. Delayed Teams must contact IMSA Logistics immediately and no later than two (2) hours prior to

the specified load-in time.

Pre-Staging: Pre-staging is available Mon., Jun. 19 beginning at 12:00 noon (please do not arrive prior). Pre-staging is

located in Lot 3 at Old Bronson Hill Road.

Staging: Staging to enter the Paddock is Wed., Jun. 21 from Lot 3. Transporters must be in the staging area no later

than one (1) hour prior to the scheduled load-in time of 1:00 pm on Wed., Jun. 21. All transporters must stage at

the designated location.

Load-In: Transporter drivers must be at their trucks and monitoring CB channel 40 no later than (30) thirty minutes prior

to the scheduled load-in time of 1:00 pm on Wed., Jun. 21. Transporter drivers must have proper credentials for

Paddock access.







Load-Out:

Transporters must not move in Paddock until 8:00 pm, Sat., Jun. 24. Any prior movement is subject to penalty. All transporters must vacate Paddock by 12:00 am (midnight), Sat., Jun. 24.



IDEMITSU MAZDA MX-5 CUP PRESENTED BY BFGOODRICH SUPPLEMENTARY REGULATIONS

ADDITIONAL REGULATIONS

9 - EVENT: Rounds 7 and 8 of the Idemitsu Mazda MX-5 Cup Presented By BFGoodrich at Watkins Glen International are

sanctioned by IMSA and held under the IMSA RULES.

9.4.6 - Entries Closing: Tue., Jun. 6, 2023. Late entries per Art. 4.3.

9.4.11 - Number of Cars admitted

A. Practice sessions: 50 Maximum 50 Maximum C. Race: 50 Maximum 50 Maximum

9.4.13 - **Impound:** Mazda MX-5 Cup Series Trailer in the Paddock per the Technical Department.

19 - Event Logistics: Exclusively under the direction of and assigned by IMSA. Refer to schedule for Series Paddock load-in times.

Teams and transporters late and/or not prepared for prompt load-in at specified time shall be loaded in at the end of load-in day or the following day and be subject to Paddock location reassignment which may be unfavorable. Delayed Teams must contact IMSA Logistics immediately and no later than two (2) hours prior to

the specified load-in time.

Pre-Staging: Pre-staging is available Mon., Jun. 19 beginning at 12:00 noon (please do not arrive prior). Pre-staging is

located in Lot 3 at Old Bronson Hill Road.

Staging: Staging to enter the Paddock is Wed., Jun. 21 from Lot 3. Transporters must be in the staging area no later

than one (1) hour prior to the scheduled load-in time of 11:00 am on Wed., Jun. 21. All transporters must stage

at the designated location.

Load-In: Transporter drivers must be at their trucks and monitoring CB channel 40 no later than (30) thirty minutes prior

to the scheduled load-in time of 11:00 am on Wed., Jun. 21. Transporter drivers must have proper credentials

for Paddock access.

Load-Out: Transporters must not move in Paddock until 8:00 pm, Sat., Jun. 24. Any prior movement is subject to

penalty. All transporters must vacate Paddock by 12:00 am (midnight), Sat., Jun. 24.

40 - Qualifying Session: The Qualifying Session shall be 15 minutes in initial length. There are five minutes of additional time available

within the scheduled window for use at the sole discretion of the Race Director in order to extend the Session.

Such use or non-use of the additional time is Conclusive.

GENERAL - EVENT / TRACK INFORMATION - ALL SERIES

3.7.2 - Driver Deadline/Fee: CoB Tue., Jun. 6. Until CoB Fri., Jun. 16, an expediting fee is charged. No applications (or related documents)

processed after CoB Fri., Jun. 16.

4.3.6 - Event Confirmations: Event Confirmation Declarations must be submitted via MERG no later than 4pm Mon., Jun. 12. \$500 is charged for

late Declarations or Driver changes made after this deadline until the close of Sporting Checks. Driver changes after

close of Sporting Checks per Art. 11.2.1.A.

9.4.14.A - Fuel Schedule: The VP depot is planned for the south Paddock, east of the garages. VP will deliver fuel to each

Team's pit box prior to the Event load-in. To redirect delivery to the Team's garage, please contact VP in advance of

the Event.







GENERAL - EVENT / TRACK INFORMATION - ALL SERIES, CONT.

Driver/TM Briefing: Briefing will be distributed by Jun. 22.

IWSC HV Operating Protocol Review: The following must attend, Fri., Jun. 23 at 8:00 am, Track Meeting Room:

GTP OEM HV Safety Officers, GTP Team HV Safety Officers, WAE, Bosch, Xtrac.

IWSC Driver and Team Manager Briefing: The following must attend, Sat., Jun. 24 at 3:00 pm, Track Meeting Room: Drivers, Team Managers, Participating Industry Partners, Michelin, BSI, IMSA Department Heads.

For questions regarding the briefing please contact the following as appropriate:

Beaux Barfield - IWSC and IMPC Racing Related, bbarfield@imsa.com or 832-260-1032 Randy Buck - Mazda MX-5 Racing Related, randalbuck@imsa.com or 415-298-7018

Todd Snyder - VPRC Racing Related, tsnyder@imsa.com or 860-248-9115

Duane Sampson - Dir. Single-Make Platforms and IWSC Paddock, dsampson@imsa.com or 386-285-7021

Brian Wilson - Manager, IMSA Challenge Series, bwilson@imsa.com or 386-281-9494

Keith Dalton - Mazda MX-5 Series Manager, kdalton@andersenpromotions.net or 863-381-1942

Paul Walter - Sporting Regulations, pwalter@imsa.com or 614-598-6783 David Pees - Timing and Scoring, dpees@imsa.com or 386-308-8866 Cory Posocco - Logistics/Tech Ops, cposocco@imsa.com or 386-566-8313

Eric Haverson - Technical, ehaverson@imsa.com or 386-562-7214 Roy Spielmann - Track Services, rspielmann@imsa.com or 414-702-0905 Robert Bosworth - HV Safety, rbosworth@imsa.com or 704-728-8087 Ryan McLean - Medical Liaison, rmclean@imsa.com or 386-285-6913

Track Walk: The Track Walk is for Credential Holders Only, Walk Only. Must not embark later than 45 minutes remaining. В.

Airgas is the exclusive nitrogen supplier, motorsports@airgas.com or 800-367-4273. Nitrogen Supply: 1.

Motorsports Ministries: Terry Borcheller, terryborcheller@aol.com or 678-677-5861. 2.

Telephone/Internet: IWSC Only: Direct Internet (IDI) for Pit Lane and/or Paddock is available by visiting https://merg.imsa.com and go to

Services > Internet. Orders must be placed by 6:00 pm ET on Fri., Jun. 16. For more information contact dpees@imsa.com or 386-308-8866. For all other Series and/or track technology needs, contact Watkins Glen, Joe

Green, jgreen@theglen.com or 607-535-3379. Hardlines are not available.

4. Security: Brian Gardner, bgardner@theglen.com or 607-535-3325.

5. **Team Food Service:** Apex Café at The Pavilion. Kaitlin Scheper, kaitlin@schepereventgroup.com 843-812-7021.

Levy Motorsports, RaeAnn Fursman, rfursman@levyrestaurants.com or 607-377-0849. 6. Catering:

7. Hospitality: Chris Duane, cduane@theglen.com or 607-535-3354.

8. Motorhomes: Cyndy Burrows, caburrows@theglen.com or 607-535-3405.

Golf Cart Rentals: Motorsports Entertainment Experiences, golfcarts@nascar.com or 386-681-3850. Forms and COI information at

imsacompetitors.com. Forward completed COI to: Ellen Cammann, golfcarts@nascar.com.

Equipment Rental: Joe Green, jareen@thealen.com or 607-535-3379.

11. Truck Washing: Kingdom Power Wash, Donnie Taylor, donnie@kingdompw.com or 607-873-7768 or 607-425-5335 in Lot 4.

12. Pit Vehicles: Pit vehicles must be operated by a licensed driver 18 years or older. 10 MPH speed limit in Paddock and pit areas.

> Permits - Motorized support vehicles used exclusively in the garage, pit and Paddock areas and the Driver/Owner Lot do not need a permit. Motorized support vehicles operated outside of these areas must have either a single-event or annual permit issued by International Speedway Corporation (ISC). The Sporting Regulations control the vehicles permitted in the Paddocks.

For annual ISC permits valid at all ISC properties please contact golfcarts@nascar.com or 386-681-3850. For a single-event permit at Watkins Glen contact Jessica Cramer, Operations Center, jcramer@theglen.com or 607-535-3311.

13. False Grid: On the road leading to pit lane entrance.

14. Spotter Information: Spotter pass stickers required and available from the Administrator in respective Series Tech trailer. Locations:

Tower driver's left in the Esses; driver's left end of back straight; on top of Race Control.

Beacon Location: Driver's Right, Start/Finish

16. Facility Restrictions:

Additional Trailers: Teams with trailers outside the permitted Paddock allowance per IMSA regulations (i.e. tag trailers, etc.), may be

granted a short timeframe to enter an adjacent area to the Paddock to offload equipment. The specific timing of this movement and offloading is solely determined and communicated by IMSA Logistics at a later time.

Any equipment offloaded must not be set up or utilized until each respective Series' officially published setup time commences. These additional trailers must then exit the offloading area and park in an area designated by IMSA, which is located outside the Paddock and adjacent areas and may not be accessible until the conclusion of the Event, when the additional trailers may re-enter to a designated area to load.

Teams planning to participate with additional trailers must contact IMSA Logistics and their respective IMSA Series Manager to formally declare the intent to bring an additional trailer and communicate specifics (i.e., truck/trailer type, size, color, etc.) by EoD Fri., Jun. 16.



@IMSA

@IMSA_Racing IMSA Official

GENERAL - EVENT / TRACK INFORMATION - ALL SERIES, CONT.

18. Parking Procedure: Through Sat., Jun. 25, IMSA annual parking passes are only permitted at Gate 5 and are not valid for parking inside

the facility. On Sun., Jun. 26 only, IMSA annual parking passes are permitted for parking inside the facility based on availability. Infield parking passes for track-designated lots are allocated as follows: Two (2) ea. per entered IWSC Car, two (2) ea. per entered IMPC Car and one (1) ea. per entered LST, PCCNA and Mazda MX-5 Car. Violators towed at owner/ operator's expense. Only credentialed personnel with proper parking passes are permitted to enter Gate 2 and park in the designated competitor parking areas. Infield parking in track-designated lots may be available for purchase from the WGI main ticket office or at Gate 2.

19. Additional Information: Additional maps, forms and information specific to this Event at imsacompetitors.com.

20. Track Shipping: Located at the GT Center, adjacent to the North Paddock.

Packages must be addressed as follows:

Team or Company Name / Contact Name & Cell Phone Number / Series

Watkins Glen International 2790 County Route 16 Watkins Glen, NY 14891

MEDICAL INFORMATION

FACILITY MEDICAL CENTER: The Infield Care Center is part of the "Medical Center" facility located on driver's left when entering the facility

through the east tunnel off Fingerlakes Rd. Operating hours on P1. For after-hours medical, dial 911.

HOSPITAL INFORMATION: Primary/Minor: (3.8 miles) Schuyler Hospital, 220 Steuben St., Montour Falls, NY 14865

Main: 607-535-7121. ED 607-535-9482

Trauma Center: (42 miles) Guthrie Robert Packer Hospital, 1 Guthrie Square, Sayre, PA 18840

Main 570-888-6666. ED 570-887-5696

Trauma Ctr. (Burn): (95 miles) SUNY University Hospital, 750 Adams St., Syracuse, NY 13210

Main 315-464-5540. ED 315-464-5612

PHARMACY INFORMATION: CVS, (5 miles), 506 South Franklin St., Watkins Glen, NY 14891

Main: 607-535-7350, M-F 8:00am - 8:00pm, Sat. & Sun. 9:00am - 5:00pm. Closed for lunch

1:30 - 2:00 daily

Walmart Pharmacy, (6 miles) 515 E. 4th St., Watkins Glen, NY 14891

Main: 607-535-3125, M-Sat. 9:00am - 7:00pm, Sun. 10:00am - 6:00pm. Closed for lunch

1:30 - 2:00 daily

MICHELIN





Maximum Wet Tire Sets per Car available for purchase at Event:

GTP/LMP2: 9 LMP3: 6 GTD PRO/GTD: 6 GS: 3 TCR: 3 Sahlen's Six Hours of the Glenn Watkins Glen International June 21-25, 2023

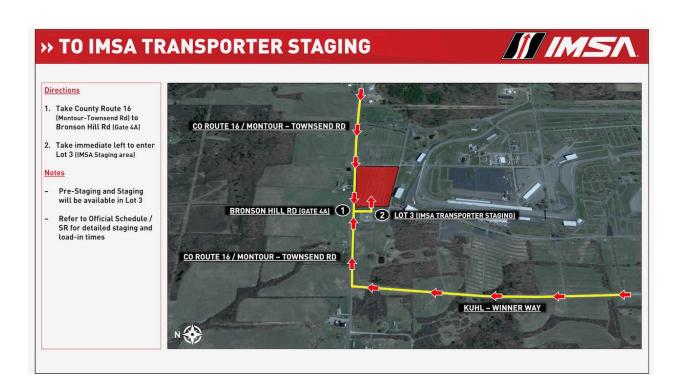
*Wet Tires from previous Events meeting the requirements of ATT. 3 are permitted.

Wednesday, June 21
2:30 pm - 5:30 pm Last set in 30 minutes before close
Thursday, June 22
8:00 am - 5:00 pm Last set in 30 minutes before close
Friday, June 23
7:30 am - 6:00 pm Last set in 30 minutes before close
Saturday, June 24
6:30 am - 6:00 pm Last set in 30 minutes before close
Sunday, June 25
7:00 am - 5:00 pm











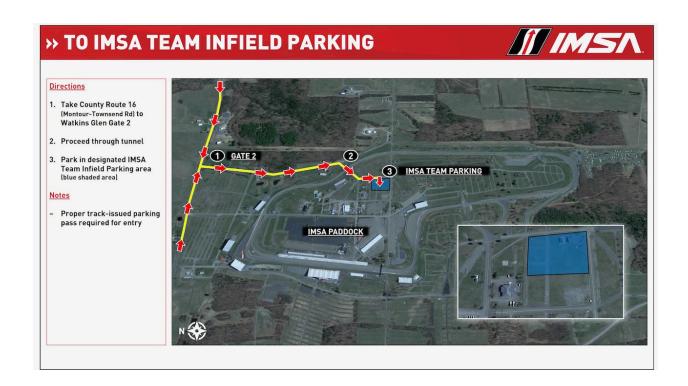








>> TO IMSA TEAM GATE 5 PARKING **Directions** 1. Take Kuhl-Winner Way to Wedgewood Rd Park in designated IMSA Team Gate 5 Parking area (red shaded areas) IMSA PADDOCK **COUNTY ROUTE 16** Notes - IMSA parking pass (red **↓** GATE 5 ENTRY hangtag) required for entry Use Gate 5 and Walkover Bridge to access IMSA paddock areas IMSA TEAM PARKING (2) WEDGEWOOD RD KUHL - WINNER WAY









>> CARE CENTER LOCATION



Notes

- Care Center Hours: Thu, 6/22, 8:00 a 5:00 p Fri, 6/23, 7:30 a 6:30 p Sat, 6/24, 7:30 a 6:40 p Sun, 6/25, 7:30 a 5:40 p



>> TEAM / DRIVER BRIEFINGS



Notes

- All briefings are held in the Media Center, top floor
- Proper credentials required for paddock entry
- See Official Schedule / SR for Briefing times











» APEX CAFÉ AT THE PAVILION



Notes

- Tent located in Turn 11 hospitality area (yellow shaded area)
- Race team catering provided by Scheper Event Group
- Contact Kaitlin Scheper for more information (contact info on page 8 of SR)







